



PRODUCT DATASHEET



- PLCC4 SMD with IC
- ▶ 3535IC 1.47t Series
- ► Red/Green/Blue







APPLICATIONS:

- Telecommunication
- Home Appliance
- Decoration Lighting
- Full Colour LED Strip
- Gaming Device

3535 IC-Integrated compliant

FEATURES:

- Package: PLCC4 STD Package with Integrated IC
- Forward Current: 12mA
- Forward Voltage (typ.): +3.8~+5.5V
- Luminous Intensity (typ.): 600/1500/375mcd*
- Mixed White Luminous Intensity (typ.): 2400mcd
- Colour: Red/Green/Blue
- Dominant Wavelength (typ.): 622/525/467nm
- Viewing Angle: 120°
- Operating Temperature: -40~+85°C
- Storage Temperature: -40~+105°C
- **IC Feature:** RGB and driver chip are integrated in a package, to form a complete control of pixel point with constant current. Serial data transmission signal by single wire. One pixel contains R, G, and B colour that each can achieve 256 level brightness grayscales, which forms 16,777,216 combination colours. Internal clock frequency operates at 800 kHz.
- Soldering methods: IR reflow soldering
- MSL Level: acc. to JEDEC J-STD-020E Level 3
- Packing: 12mm tape with max.1300pcs/reel, ø180mm (7")

* in order of Red/Green/Blue



CHARACTERISTICS:

Absolute Maximum Characteristics (T_a=25°C)

Parameter	Symbol	Ratings	Unit
IC Power Supply Voltage	Vdd	+3.8~+5.5	V
IC Input Voltage	VI	-0.4~V _{DD} +0.4	V
Forward Current	lf	12	mA
Operating Temperature	Topr	-40~+85	°C
Storage Temperature	Тѕтб	-40~+105	°C
Electrostatic Discharge (HBM) acc. To ANSI/ESDA/JEDEC JS-001	ESD	2000	V

Electrical & Optical Characteristics (T_a=25°C, V_{DD}=5V)

Daramotor		Symbol		Values		Unit	Test
		Symbol	Min.	Тур.	Max.	Unit	Condition
Forward Voltage		VF	3.8		5.5	V	
	R		400		800		
Luminous Intensity	G	L.	1000		2000	med	L-12mA
	В	IV.	250		500	Incu	IF-IZIIIA
Mix White	W		1600		3200		
	R		615		630		
Dominant Wavelength	G	λ_{d}	520		530	nm	l⊧=12mA
	В		460		475		
Colour Coordinato	Х			0.2454			L-12mA
	Y			0.2392		1	IF=12MA
Viewing Angle		20 _{1/2}		120		deg	I⊧=12mA

1. Tolerance of Measure: Luminous Intensity: ±10%, Dominant Wavelength: ±0.005, Color Coordinate: ±0.005, View Angle(201/2): ±5%



Electrical & Optical Characteristics (T_a=25°C)

Doromotor	Sumbol		Values		Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Standby Current	I		0.45		m (V _{DD} =5V,
	ISTB		0.45		IIIA	IOUT="OFF"
	V	2.1			V	D _{IN} , Input
Input) (altaga Laval	VIH	5.1			v	High Level V.
input voltage Level	V			1 Г	N/	D _{IN} , Input
	VIL			1.5	V	Low Level V.

Switching Characteristics (T_a=25°C)

Daramotor	Symbol		Values		Unit	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Rate of Data Signal	F _{DIN}		800		kHz	
Transfor Time	Tplh			80	ns	D _{IN} -> D _{OUT} D _{OUT} Port to
	Tphl			80	ns	GND CL=30pF
Conversion Time of L D/C/D	T _R		500		ns	Іоит (R/G/B) =11.5mA
	T⊧		500		ns	RL=200Ω CL=30pF





Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^{\circ}$.

PIN CONFIGURATION:



4 GND
No. Symbol Function Description
1 DIN Control Data Signal Input
2 VDD Power Supply LED
3 DOUT Control Data Singal Output
4 GND Ground



BINNING GROUPS:

Luminous Intensity Classifications (V _{DD} =5V; I _F =12mA*3):

Со	de	Min.	Max.	Unit
	25	1600	2000	
Mix White	26	2000	2500	mcd
	27	2500	3200	

Chromaticity Coordinate Classifications (V_{DD}=5V; I_F=12mA*3):



	1	1	2		3	3	4	
	Х	Y	Х	Y	Х	Y	Х	Υ
С	0.2865	0.2819	0.3091	0.2712	0.2899	0.2482	0.2667	0.2578
N	0.2200	0.2783	0.2406	0.3064	0.2643	0.2940	0.2444	0.2672
0	0.2444	0.2672	0.2643	0.2940	0.2865	0.2819	0.2667	0.2578
E	0.2667	0.2578	0.2899	0.2482	0.2700	0.2227	0.2470	0.2320
Р	0.2200	0.2783	0.1996	0.2513	0.2244	0.2407	0.2444	0.2672
Q	0.2444	0.2672	0.2244	0.2407	0.2471	0.2320	0.2669	0.2579
R	0.1996	0.2513	0.1792	0.2243	0.2056	0.2148	0.2244	0.2407
S	0.2244	0.2407	0.2056	0.2148	0.2273	0.2061	0.2471	0.2320
а	0.2471	0.2320	0.2273	0.2061	0.2498	0.1959	0.2700	0.2227



FUNCTION DESCRIPTION:

1. Time wave form:



2. Data transfer time:

Item	Description	Typical	Allowance
Тон	0 code, high voltage time	0.3µs	±0.05µs
Τοι	0 code, low voltage time	0.9µs	±0.05µs
Т1н	1 code, high voltage time	0.9µs	±0.05µs
T1L	1 code, low voltage time	0.3µs	±0.05µs
RES	reset time	>200µs	-

3. Composition of 24-bit data:

R7 R6 R5 R4 R3 R2 R1 R0 G7 G6 G5 G4 G3 G2 G1 G0 R7 B6 B5 B4 B3 B2	
	B1 B0
	I

The single wire data transfer protocol supports 24-bit data for each LED's RGB display data refresh. ICLED receives 24-bit data and passes the remaining data to the next ICLED. The 24-bit data consist of green, red and blue data, each with 8-bit width, and are transferred with MSB first.

4. Data transmission method:

Data d1 U1	d2 d3	U3	dn UN	
Reset First st d1 Time 24bits	Second Third 24bits 24bits	Fourth Res 24bits Tim	et e	
Reset d2 Time	Second Third 24bits 24bits	Fourth Res 24bits Tim	et	
Reset d3 Time	Third 24bits	Fourth Res 24bits Tim	et e	



RECOMMENDED SOLDERING PROFILE:

Lead-free Solder IR Reflow:



Profile Feature	Symbol	Pb	-Free (SnAgCu) Assem	bly	Unit	
		Minimum	Recommendation	Maximum		
Ramp-up Rate to Preheat 25 °C to 150 °C			2	3	K/s	
Time ts Tsmin to Tsmax	ts	60	100	120	s	
Ramp-up Rate to Peak T _{Smax} to T _P			2	3	K/s	
Liquids Temperature	TL		217		°C	
Time Above Liquids Temperature	t,		80	100	s	
Peak Temperature	Tp			245	°C	
Time Within 5 °C of the Specified Peak Temperature T _P - 5 K	Тр			10	s	
Ramp-Down Rate T _P to 100 °C			3	4	K/s	
Time 25 ℃ to T _P				480	s	

Note:

- 1. We recommend the reflow temperature 240°C (±5°C). The maximum soldering temperature should be limited to 245°C.
- 2. Maximum reflow soldering: 2 times.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent stored at R.H.<10% and apply baking before use.

Over-Current Proof:

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Must apply resistors for protection otherwise slight voltage shift will cause big current change and burnout will happen.

Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Typical Application Circuit:



When the first LED is connected to the MCU, a resistance R is needed in series between its signal input line and the MCU. The size of R depends on the number of cascade beads. The more cascades, the smaller resistance R is used. It is generally recommended that the value be between 100-1K. Usually the recommended value is around 300 R. In order to make the LEDs work more stably, a parallel capacitor is needed between VDD and GND of each LED.

In order to avoid harmful effects in use, please try to add resistance and capacitance when using. If capacitors and resistors are not added, the number of LEDs on the lamp should be minimized, but this way still does not exclude the risk of problems.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	23/04/2024	Datasheet set-up.
A1.1	15/09/2024	Update product picture.