



**BRIGHTTEK**  
**BRIGHTTEK (EUROPE) LIMITED**

*Brighten Up The World With LED!*



ISO/TS 16949:2009



BS EN ISO 14001:2004



QC 080000 IECQ HSPM

## PRODUCT DATASHEET



- ▶ PLCC Side View SMD with IC (6-Pins)
- ▶ 4516ICSV 1.6t Series
- ▶ Red/Green/Blue

NOM67S10ICSV



Release Date: 08 September 2024 Version: A1.0



### 4516 IC-Integrated

**RoHS Compliant**



#### FEATURES:

- **Package:** PLCC Side View EIA STD LED with Integrated IC
- **Forward Current:** 18mA/Channel
- **Forward Voltage (typ.):** +4.5~+5.5V \* in order of R/G/B
- **Luminous Intensity (typ.):** 350/900/200mcd\*
- **Mixed White Intensity (typ.):** 1200mcd
- **Colour:** Red/Green/Blue
- **Dominant Wavelength(typ.):** 622/527/467nm
- **Viewing angle:** 120°
- **Materials:**
  - Resin: Silicone (White Diffused)
- **Operating Temperature:** -40~+85°C
- **Storage Temperature:** -40~+105°C
- **IC Feature:** Serial data transmission signal by DATA & CLK two lines.
- **Soldering methods:** Reflow soldering
- **Preconditioning:** acc. to JEDEC Level 3
- **Packing:** 12mm tape with max.2000pcs/reel, ø180mm (7")

#### APPLICATIONS:

- Telecommunication
- Home Appliance
- Decoration Lighting
- Full Colour LED Strip
- Gaming Device
- Curtain LED Display

**CHARACTERISTICS:**

 Absolute Maximum Characteristics ( $T_a=25^{\circ}\text{C}$ )

Parameter	Symbol	Ratings	Unit
IC Power Supply Voltage	$V_{DD}$	+4.5~+5.5	V
LED Voltage	$V_{LED}$	3~5.5	V
Rate of Data Signal	$F_{CLK}$	15	MHz
Max. LED Output Current	$I_{OMAX}$	18/channel	mA
Channel Current Deviation	$D_{IO}$	Channel<3; chip<5	%
Power Dissipation	$P_D$	max.300	mW
Operating Temperature	$T_{OPR}$	-40~+85	$^{\circ}\text{C}$
Storage Temperature	$T_{STG}$	-40~+105	$^{\circ}\text{C}$
Soldering Temperature (for max. 10s)	$T_{SD}$	260	$^{\circ}\text{C}$

 Electrical & Optical Characteristics ( $T_a=25^{\circ}\text{C}$ )

Parameter	Symbol	Values			Unit	Test Condition	
		Min.	Typ.	Max.			
Luminous Intensity	R	$I_v$	---	350	---	mcd	$I_F=18\text{mA}$
	G		---	900	---		
	B		---	200	---		
Mixed White Intensity	W	$I_v$	---	1200	---	mcd	---
Forward Voltage	$V_F$		4.5	---	5.5	V	$I_F=18\text{mA}$
Dominant Wavelength	R	$\lambda_d$	615	---	630	nm	$I_F=18\text{mA}$
	G		520	---	535		
	B		460	---	475		
Colour Coordinate	X	---	---	0.2500	---	---	$I_F=18\text{mA}$
	Y		---	0.2500	---		
Viewing Angle	$2\theta_{1/2}$		---	120	---	deg	$I_F=18\text{mA}$

Electrical & Optical Characteristics ( $T_a=25^\circ\text{C}$ ,  $V_{DD}=5\text{V}$ )

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Supply Voltage	$V_{DD}$	---	5.0	5.5	V	---
Input Voltage	$V_{IN}$	-0.4	---	5.0	V	---
Input Voltage Level	$V_{IH}$	$0.7 V_{DD}$	---	---	V	$D_{IN}$ , SET
	$V_{IL}$	---	---	$0.3 V_{DD}$	V	$D_{IN}$ , SET
Clock High Level Width	$T_{CLKH}$	30	---	---	ns	---
Clock Low Level Width	$T_{CLKL}$	30	---	---	ns	---
Data Set-Up Time	$T_{SETUP}$	10	---	---	ns	---
Data Hold Time	$T_{HOLD}$	5	---	---	ns	---
Rate of Data Signal	$F_{CLK}$	0	5	15	MHz	---

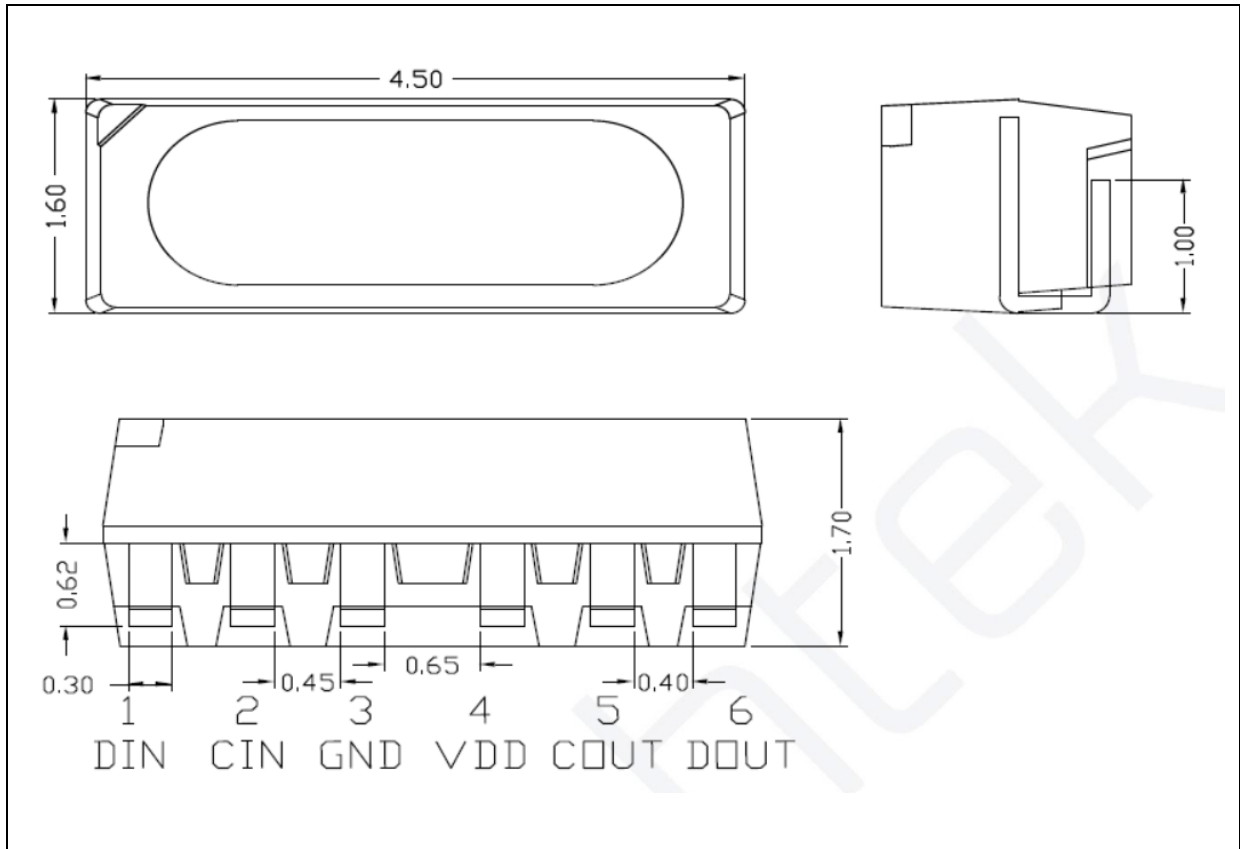
 Switching Characteristics ( $T_a=25^\circ\text{C}$ )

Parameter	Symbol	Values			Unit	Test Condition
		Min.	Typ.	Max.		
Transfer Time	$T_{THH}$	---	---	15	ns	$CL=30\text{pF}$ $RL=1\text{K}\Omega$
	$T_{THL}$	---	---	15	ns	
Signal Delay Time	$T_{pd}$	---	---	12	ns	$CL=30\text{pF}$ $RL=1\text{K}\Omega$
	$T_{co}$	---	---	12	ns	
Signal Rise and Fall Time	$T_R$	---	---	500	ns	$V_{CC}=5\text{V}$
	$T_F$	---	---	400	ns	
Output Min. PWM Open Width	$T_{ONMIN}$	200	---	---	ns	$I_{OUT}=18\text{mA}$
Output Signal Max. Opening and Closing Time	$T_{ON}$	---	---	80	ns	$I_{OUT}=18\text{mA}$
	$T_{OFF}$	---	---	80	ns	



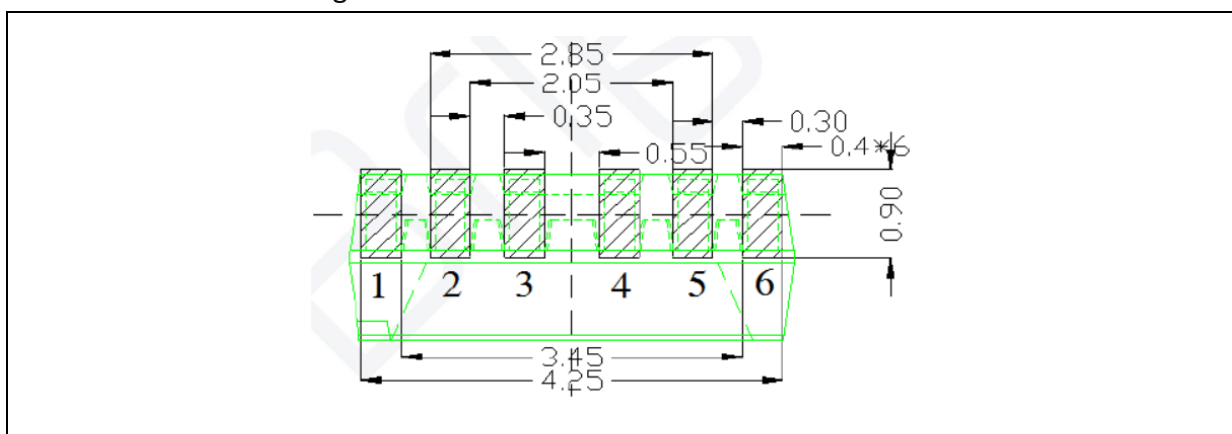
## OUTLINE DIMENSION:

Package Dimension:

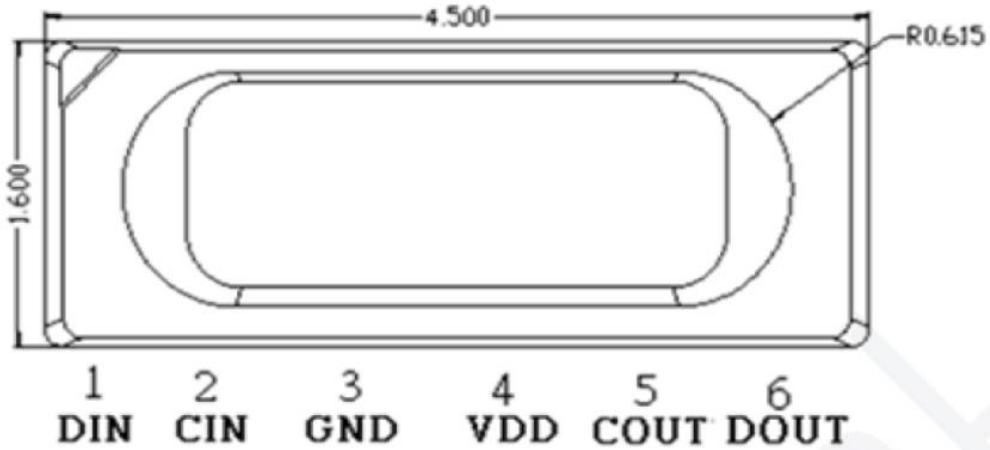


1. All dimensions are in millimetre (mm).
2. Tolerance  $\pm 0.1$ mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



1. Dimensions are in millimetre (mm).
2. Tolerance  $\pm 0.1$ mm with angle tolerance  $\pm 0.5^\circ$ .

**PIN CONFIGURATION:**


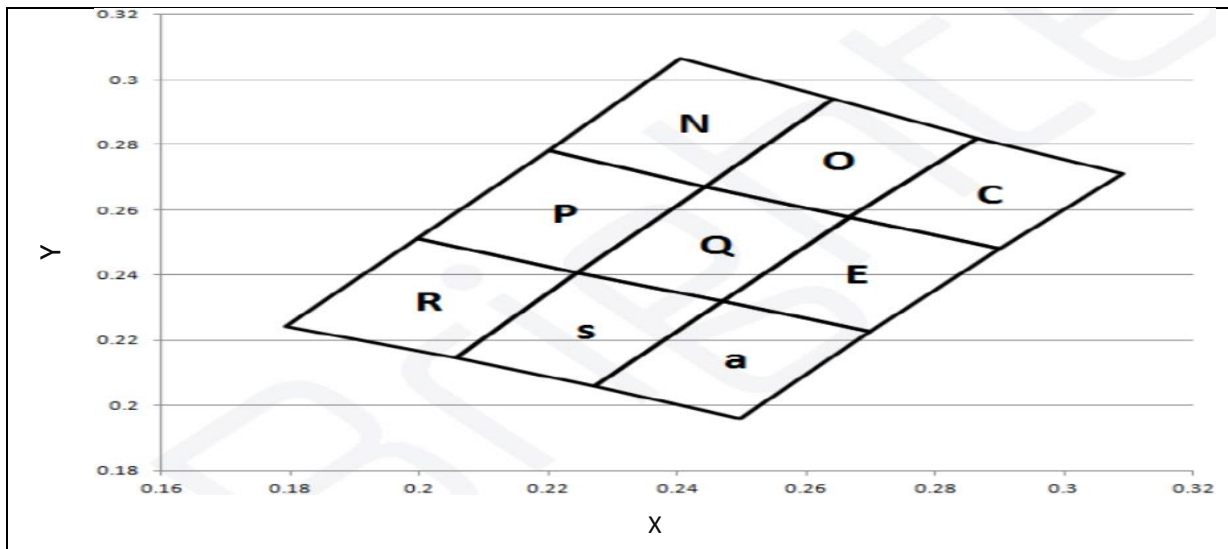
No.	Symbol	Function Description
1	DIN	Data Input
2	CIN	Clock Input
3	GND	Ground
4	VDD	Supply Voltage
5	COUT	Clock Output
6	DOUT	Data Output

## BINNING GROUPS:

Luminous Intensity Classifications ( $V_{DD}=5V$ ,  $I_F=18mA*3$ ):

Code	Min.	Max.	Unit
14	780	1000	mcd
15	1000	1300	
16	1300	1700	
17	1700	2200	
18	2200	2800	

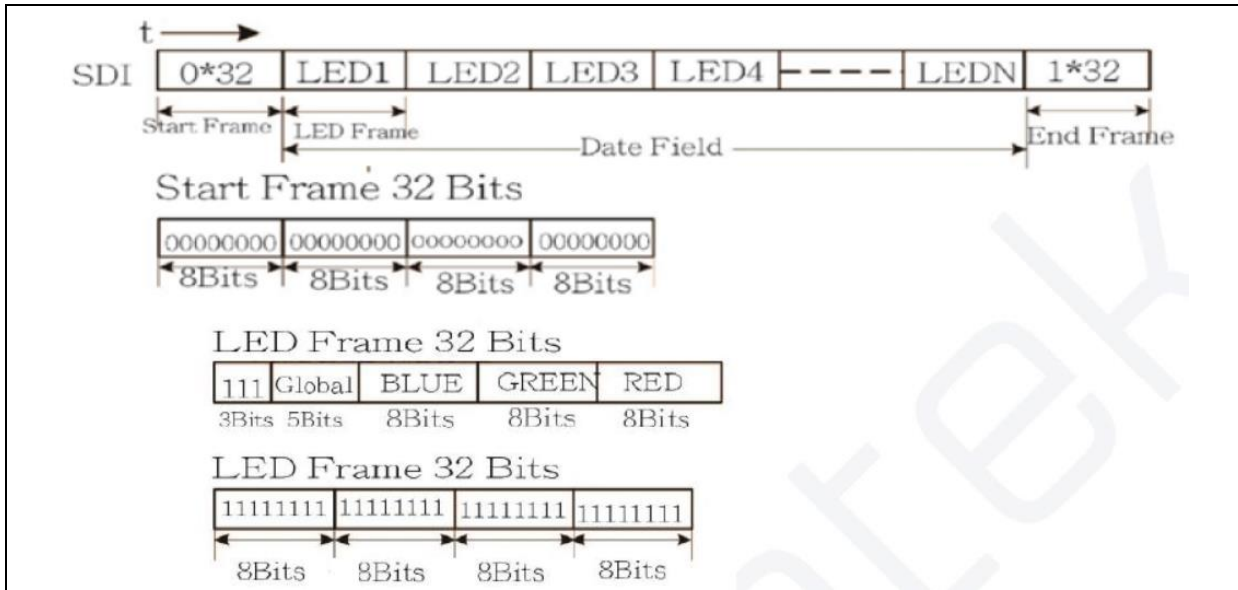
Chromaticity Coordinate Classifications ( $V_{DD}=5V$ ,  $I_F=18mA*3$ ):



	1		2		3		4	
	X	Y	X	Y	X	Y	X	Y
C	0.2865	0.2819	0.3091	0.2712	0.2899	0.2482	0.2667	0.2578
N	0.2200	0.2783	0.2406	0.3064	0.2643	0.2940	0.2444	0.2672
O	0.2444	0.2672	0.2643	0.2940	0.2865	0.2819	0.2667	0.2578
E	0.2667	0.2578	0.2899	0.2482	0.2700	0.2227	0.2470	0.2320
P	0.2200	0.2783	0.1996	0.2514	0.2244	0.2407	0.2444	0.2672
Q	0.2444	0.2672	0.2244	0.2407	0.2471	0.2320	0.2669	0.2579
R	0.1996	0.2513	0.1792	0.2243	0.2056	0.2148	0.2244	0.2407
S	0.2244	0.2407	0.2056	0.2148	0.2273	0.2061	0.2471	0.2320
a	0.2471	0.2320	0.2273	0.2061	0.2498	.01959	0.2700	0.2227

## Function Description:

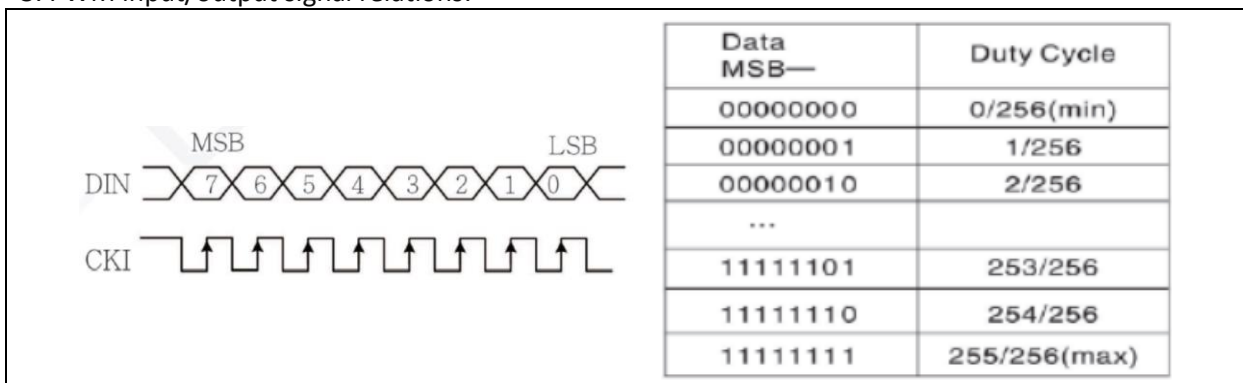
### 1. Tandem N-LED:



### 2. 5-Bit (level 32) brightness adjustment (simultaneous control of OUTR/OUTG/OUTB three port current):

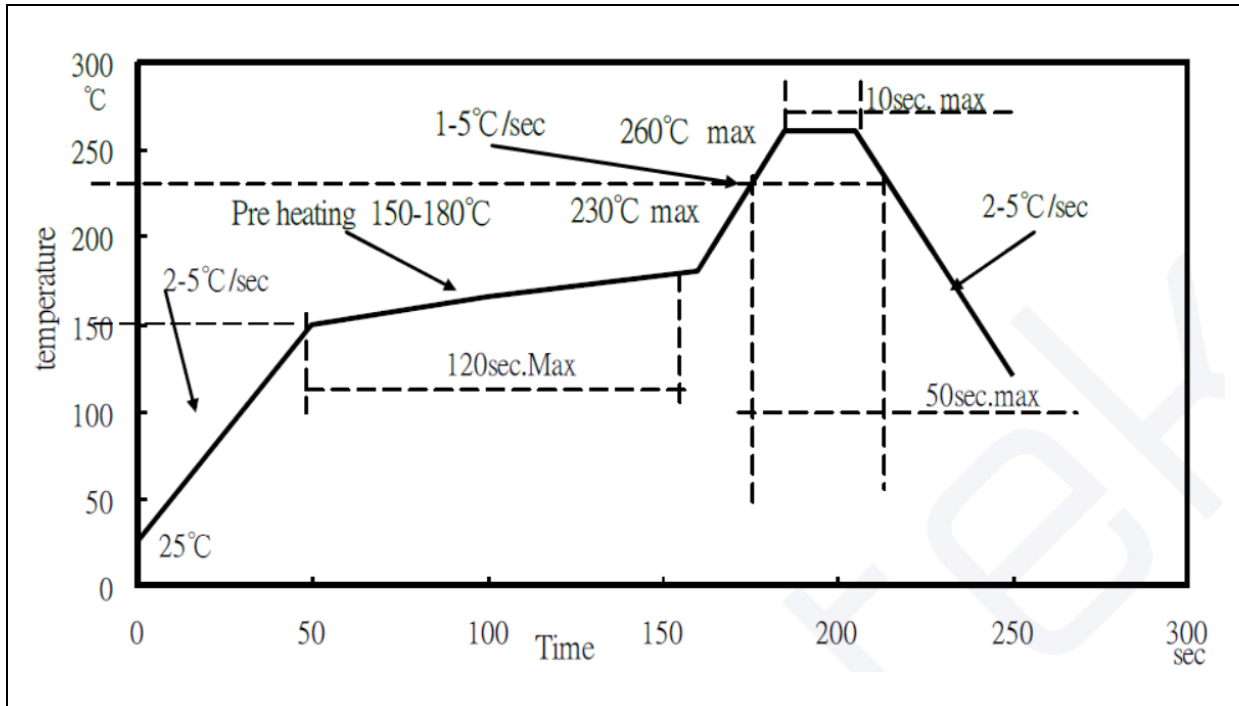
DATA MSB $\leftrightarrow$ LSB	Driving Current
00000	0/31
00001	1/31
00010	2/31
---	---
11110	30/31
11111	31/31 (max)

### 3. PWM input/output signal relations:



## RECOMMENDED SOLDERING PROFILE:

Lead-free Solder IR Reflow:



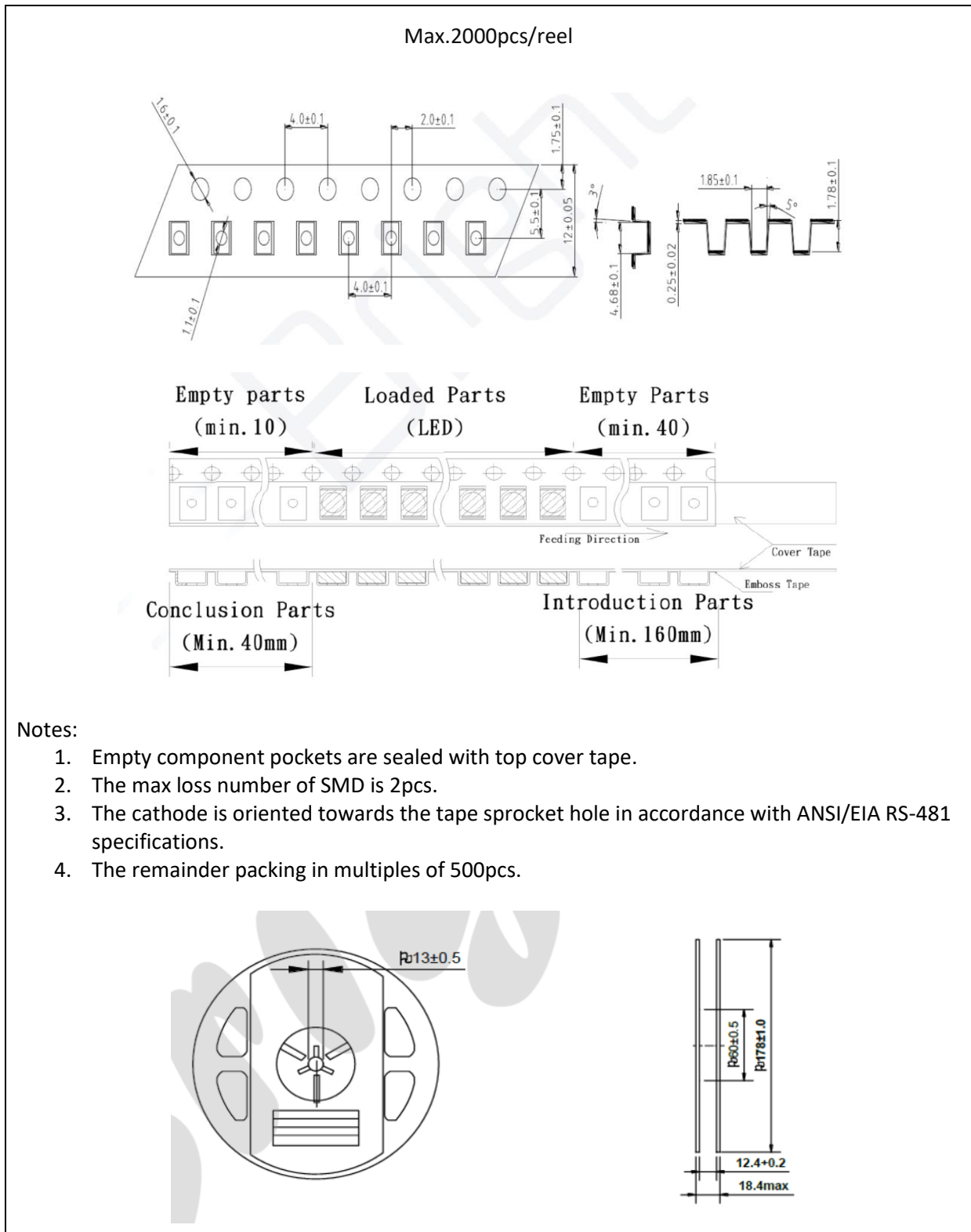
Note:

1. We recommend the reflow temperature 240°C ( $\pm 5^\circ\text{C}$ ). The maximum soldering temperature should be limited to 260°C.
2. Maximum reflow soldering: 3 times.
3. Before, during, and after soldering, should not apply stress on the components and PCB board.



## PACKING SPECIFICATION:

Reel Dimension:



## PRECAUTIONS OF USE:

### Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within 4 weeks. Otherwise, they should be kept in a damp-proof box with desiccating agent <10% R.H. and apply baking.

### Over-Current Proof:

Must apply resistors for protection otherwise slight voltage shift will cause big current change and burn-out will happen.

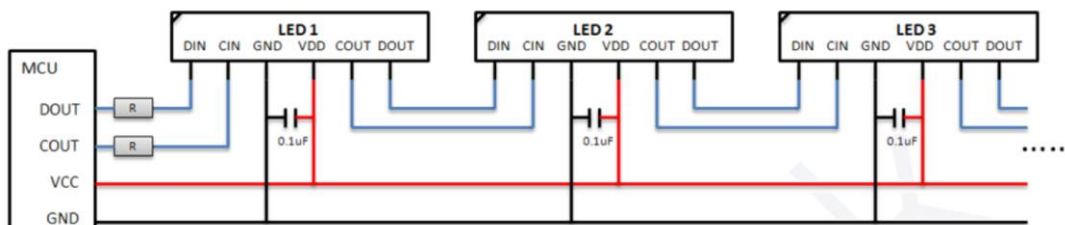
### Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

- 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

### Testing Circuit:



When the first LED is connected to the MCU, a resistance R is needed in series between its signal input line and the MCU. The size of R depends on the number of cascade beads. The more cascades, the smaller resistance R is used. It is generally recommended that the value be between 100-1K. Usually the recommended value is around 300R. In order to make the LEDs work more stably, a parallel capacitor is needed between VDD and GND of each.

### Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

### ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrostatic glove is recommended when handling the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

**REVISION RECORD:**

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Version	Date	Summary of Revision
A1.0	08/09/2024	Datasheet set-up.